

## Exceptional protection in every environment

## **Situation**

A quarry was suffering major issues with the availability and reliability of a critical conveyor. The quarry's remote location meant that maintenance work was challenging, costly and potentially dangerous. A catastrophic failure of a bearing on the conveyor's head pulley resulted in the entire facility being shut down for six days, costing tens of millions in lost production.

## Solution

The company decided to install the **SKF Three Barrier Solution**. This innovative system is perfect for heavily contaminated environments such as quarries and construction sites. Incorporating a standard SNL housing, a sealed SKF Explorer spherical roller bearing, SKF Taconite Seals and SKF Biodegradable Bearing Grease LGGB 2 in the housing which acts as a contamination barrier. This cost-effective solution creates three barriers to prevent the ingress of contaminants such as dust and grit, and ensure continuous smooth running.

As a result of installing the **SKF Three Barrier Solution**, the conveyor pulley's meantime between failures increased from two years to more than four, bringing greater reliability and significantly reducing maintenance costs, downtime and lost production.





